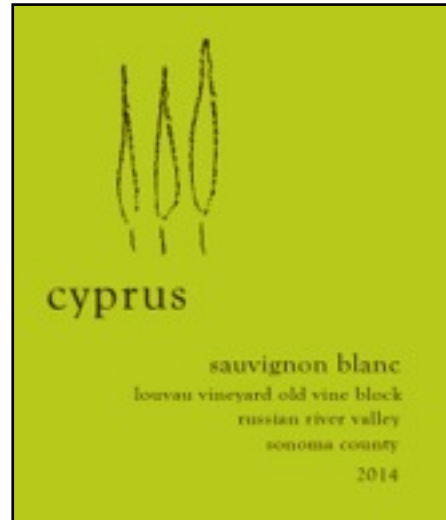


2014 Cyprus Sauvignon Blanc | *Russian River Valley*

Vineyard- Sourced from Louvau Vineyard in the heart of the Russian River Valley, this very limited bottling is sourced exclusively from the Old Vine Block. The vines are planted north to south for maximum sun exposure in the cool Russian River Valley's cool climate. This sauvignon blanc vineyard is planted entirely to the Musque clone, which we love for its intense aromatic expression of fruit and mineral.

Vintage- The 2014 vintage offered excellent growing conditions. A mild winter and spring compounded with almost no rain contributed to early ripening, low to moderate yields and highly concentrated grapes resulting in exceptional quality. 2014 is one the earliest vintages we've seen in over a decade, but it will also go down as one of the best.



Fermentation- The grapes were picked at dawn and whole cluster pressed immediately. The newly pressed juice was cold settled in tank overnight then racked off heavy solids to its fermentation tank and a small amount of neutral French oak barrels. The tank was inoculated with a proprietary yeast blend while the barrels were left to ferment with indigenous yeast. After a slow, cool fermentation the new wine was racked off the lees and bottled as early as possible to preserve its vibrant character.

Harvest Date: September 1st, 2014

Winemakers: Dan Fitzgerald & John Harley

Yeast: Indigenous

Cooperage & Aging: - 90% Stainless steel fermented with 10% neutral French oak. The wine was left to age for 2 months before bottling.

Bottling: November 2014

Sensory Notes: The 2014 Cyprus Sauvignon Blanc is pale yellow in the glass with a nose that offers notes of gooseberry, melon rind and jalapeño. The palate is lively, yet delicate with vibrant acidity. The finish is seamless with flavors of kiwi and lime.

Final Technical Information:

pH: 3.19 **TA:** .97g/100ml **Alc:** 13.2%

Available Formats: 750ml

Suggested Retail Price: \$19.00